



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-797-022
Job Sheet 168130



Part No: D206-797-022

Job Qty: 1 ea

Part Name: 206L / L1 / L3 / L4 Quick Release Heli-Utility-Basket™ Heavy Duty Lid - RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 12/29/17

Created By: Mario Poulin

Type: SOLD

Description:

500216

Customer: Highland Helicopters Ltd (CHIGH01)

4240 Agar Drive, Vancouver Airport South Terminal Richmond, BC, V7B 1A3 Canada ph:(604) 273-6161

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/29/17	0.00	0.00	Start Up Stores/Pkg1		SMB
110	Packaging	1 pcs		12/29/17	0.00	0.00	Packaging1		SMB
115	QC	1 pcs		12/29/17	0.00	0.00	QC5		n/a
120	QC	1 pcs		12/29/17	0.00	0.00	QC4		M.L.
125	DC	1 pcs		12/29/17	0.00	0.00	DC		M.L.
130	Packaging	1 pcs		12/29/17	0.00	0.00	Packaging3		M.L.
140	QC21-FG	1 Ea		12/29/17	0.00	0.00	QC21		

Part Op 110 - ****Mask label plate to size of D4307 label, use scotchbrite red pad to lightly sand area for label, apply label ****

Descriptions: 115 - ***Inspect label on lid***

125 - Photocopy bluefile & type labels per PPPD206-797-022 CHG005

130 - Identify and pack for shipping as per PPP D206-797-022

F9035

DAS
21
2-2

JAN 30 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D206-797-211	5035146 1	1	0	0
	D4272-012	5034997 1	0	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		DEPARTMENT/PROCESS									
Part No. _____				<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">Water Jet</td> <td style="width: 50%;">Engineering</td> </tr> <tr> <td>Prod. Eng. Coord.</td> <td>Quality</td> </tr> <tr> <td>Rec/Store/Packaging</td> <td>Other</td> </tr> <tr> <td>Supplier</td> <td></td> </tr> </table>		Water Jet	Engineering	Prod. Eng. Coord.	Quality	Rec/Store/Packaging	Other	Supplier	
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Prod. Eng. Coord.	Quality												
Rec/Store/Packaging	Other												
Supplier													
NCR No. _____		Sus _____											
Date: _____		Step #: _____											
Description Work Order Devia _____													
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com S036716 206L / L1 / L3 / L4 Quick Release Heli - Utility - Basket Heavy Duty Lid - RH PART NO: Original Serial #: S036716 Revision: Operation: Change No: Start up Operation 01/29/18 Job No: 168130 CHG005													
				MRB (QSI042) Approval									
				Completed By									
				Lead hand / Supervisor Approval Verification									
				QC / QA Coordinator Approval									
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="3">Root Cause</th> </tr> <tr> <td style="width: 33%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width: 33%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> <td style="width: 33%;"> Pressure/Force ☐ Bending ☐ Centre Not Con ☐ Cracks ☐ Crimp/Kink/Ripp ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tub ☐ Marks/Chatter ☐ OTHER: ☐ </td> </tr> </table>						Root Cause			Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Force ☐ Bending ☐ Centre Not Con ☐ Cracks ☐ Crimp/Kink/Ripp ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tub ☐ Marks/Chatter ☐ OTHER: ☐		
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Change Record

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Part Number: D206-797-022

Description: HELI-UTILITY BASKET, HEAVY DUTY LID, RH

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